



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D2935

Job Sheet 172786



Part No: D2935

Job Qty: 50 ea

Part Name: Saddle Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/21/18

Job Tracking No:

Due Date: 3/8/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP A 00.06.06 New Issue EC IPP Rev:B Now 6061-T6 06-06-23 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	50 Ea	3/7/18	3/7/18	0.00	0.00	Start Up Waterjet		OK 18/03/24
100	Waterjet	50 pcs	3/7/18	3/7/18	0.00	1.30	Waterjet1		OK 18/03/24
120	QC	50 pcs	3/7/18	3/7/18	0.00	0.00	QC8		38
130	HandFinish	50 pcs	3/8/18	3/8/18	0.00	0.56	HandFinish1		SA 18-3-27
140	QC	50 pcs	3/8/18	3/8/18	0.00	0.00	QC7-1		71
150	Packaging	50 pcs	3/8/18	3/8/18	0.00	0.00	Packaging3	5/0/4 pas	9-01
160	QC21-SA	50 Ea	3/8/18	3/8/18	0.00	0.00	QC21	6	9-01

Part Op 100 - 1-Cut as per Dwg D2935
Descriptions:

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.080	6061-T6 .080 Sheet	2.5350 sf (.0507 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.080	3	177	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Saddle Spacer	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
2	Saddle Spacer	3.910Inches ± 0.030	3.940 3.880		
3	Saddle Spacer	1.354Inches ± 0.010	1.364 1.344		
4	Saddle Spacer	0.250Inches ± 0.010	0.260 0.240		
5	Saddle Spacer	0.250Inches ± 0.030	0.280 0.220	Radius	

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Container No: S054582



Part: D2935

Job No: 172786

Serial No/Batch: S054582

Revision:

Inspector:

Date: 03/24/18